



SINCE 1979

HEMINGSTONE

THE FIRST CHOICE

HM-1000MSR+IL / HM-1000SR
HM-1000SR+IL / HM-1100SR+TF

High Speed Draw Tape Garbage
Bag Making Machine for
Bag-on-Roll Series



Bag Making Machine

HM-1000MSR+IL

High Speed Draw Tape Garbage Bag Making Machine with Bag-on-Roll



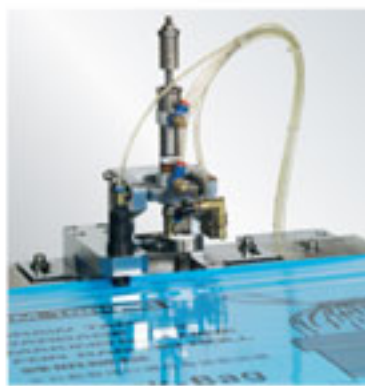
This is a HIGH SPEED DRAW TAPE GARBAGE BAG MAKING MACHINE WITH BAG-ON-ROLL. Design uses 2 sets of servo motors to take up the film and 4 sets of servo motors to enable non-stop

film feeding for main machine to complete the production. Increases production capacity. This multi-function machine makes both draw tape garbage bag and bottom sealing bag on roll.



Hot Air Sealing Unit

The design on this unit seals the top with hot air. Continuous sealing increases productivity.



The Semicircle Punching Unit

Film is taken up by servo motor and the design is non-stop punching. Operator can set length for high speed punching controlled by photo cell during production runs.



Fully Automatic Rewinding Machine for Overlap & Perforation Bag-on-Roll without Core (Automatic Changing)

- Coreless winding of film rolls.
- Alarm system for auto stop.
- Automatic jam detection system.
- Automatic reset of film roll transfer.
- Four servo motors and one AC inverter motor.

Specifications

Model	Bag Sealing Size					Productivity			
	Film Unwind Width (mm)	Film Diameter (mm)	Bag Size		Production Speed (pcs/min)	Thickness of Film (Total mm)	Speed for Changing the Roll	Draw Tape Film Width (mm)	Draw Tape Film Diameter (mm)
			Width (mm)	Length (mm)					
HM-1000MSR	1000	1000	Max. 1000	Max. 900	Max. 200	0.015 ~0.05	Max. 8	100	600
HM-1000MSR+IL	1000	1000	Max. 1000	Max. 900	Max. 180	0.015 ~0.05	Max. 10	100	600
HM-1000SR	1000	1000	Max. 1000	Max. 900	Max. 120	0.015 ~ 0.05	Max. 8	100	600
HM-1250SR	1250	1000	Max. 1000	Max. 1100	Max. 110	0.015 ~ 0.05	Max. 8	100	600
HM-1000SR+IL	1000	1000	Max. 1000	Max. 900	Max. 100	0.015 ~ 0.05	Max. 10	100	600
HM-1250SR+IL	1250	1000	Max. 1000	Max. 1100	Max. 100	0.015 ~ 0.05	Max. 10	100	600
HM-1100SR+TF	1100	1000	Max. 1000	Max. 1000	Max. 90	0.015 ~ 0.05	—	100	600
HM-1250SR+TF	1250	1000	Max. 1000	Max. 1100	Max. 85	0.015 ~ 0.05	—	100	600

※ Maximum operating speed depends on bag size, material and operating conditions. Specification is subject to change without notice.

**HM-1000SR
HM-1250SR**

Draw Tape Garbage Bag Making Machine for Bag-on-Roll



Auto Changing Rewinding Machine without Core

- Auto changing rewind; machine cuts and changes automatically when get quantity reached. Finished product then falls to conveyor table.
- Optional auto labelling machine available.



**HM-1000SR+IL
HM-1250SR+IL**

Fully Automatic Draw Tape Garbage Bag Making Machine for Overlap & Perforation Bag-on-Roll without Core



**HM-1000SR+TF
HM-1250SR+TF**

Automatic Draw Tape Garbage Bag Making Machine Producing Piece by Piece



Individual bags are folded twice vertically and twice horizontally after perforation and side sealing. Bags are conveyed automatically to collecting table in final phase.



Configuration of Rolls			Power Required (kW)	Machine Dimensions			Machine Weight (kg)	Air Compressor (not included) (hp)
Without Core		Total Folded (times)		L (m)	W (m)	H (m)		
Roll Width (mm)	Roll Dia. (mm)							
300	130	—	12	14.5	2.25	3.05	3000	7.5
300	150	—	16	15	2.25	3.05	3500	7.5
300	130	—	10	14.5	2.25	3.05	3000	7.5
300	130	—	12	15	2.75	3.65	4000	7.5
300	150	—	12	15	2.25	3.05	3500	7.5
300	150	—	15	15.5	2.75	3.65	4500	7.5
—	—	4~15	11	16	2.35	3.55	3000	7.5
—	—	4~15	12	16	2.5	3.55	4500	7.5



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